Parts List

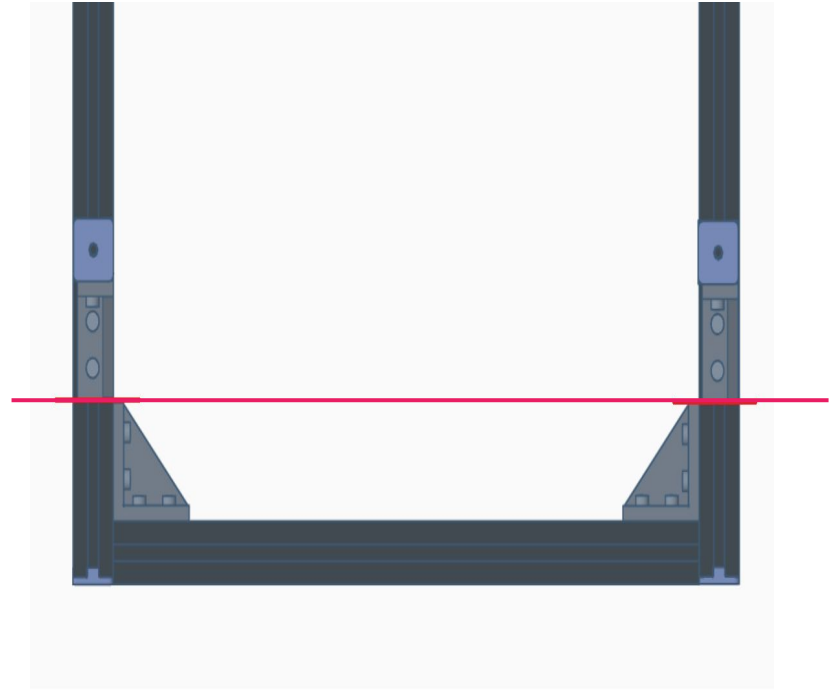- Gantry
- Rear Support
- Side Supports
- Uprights

Step 1

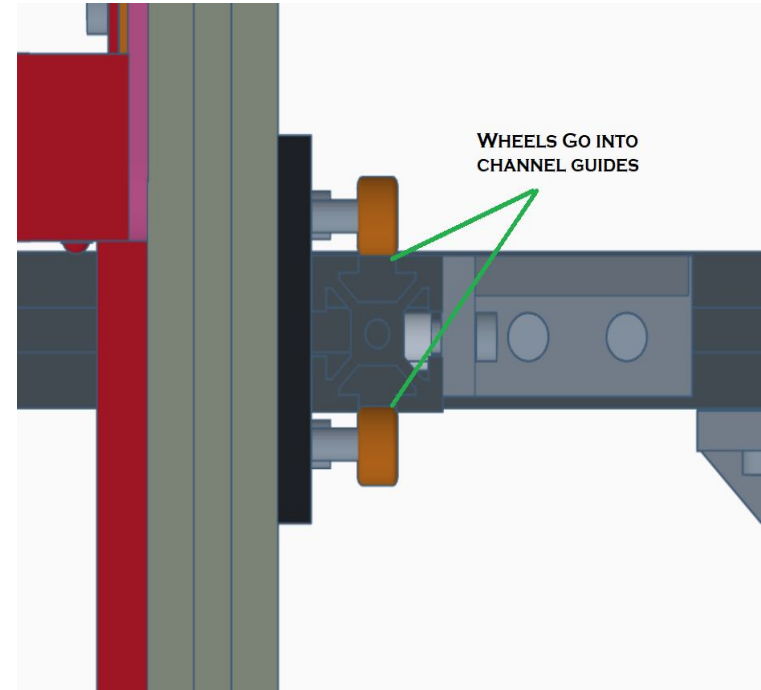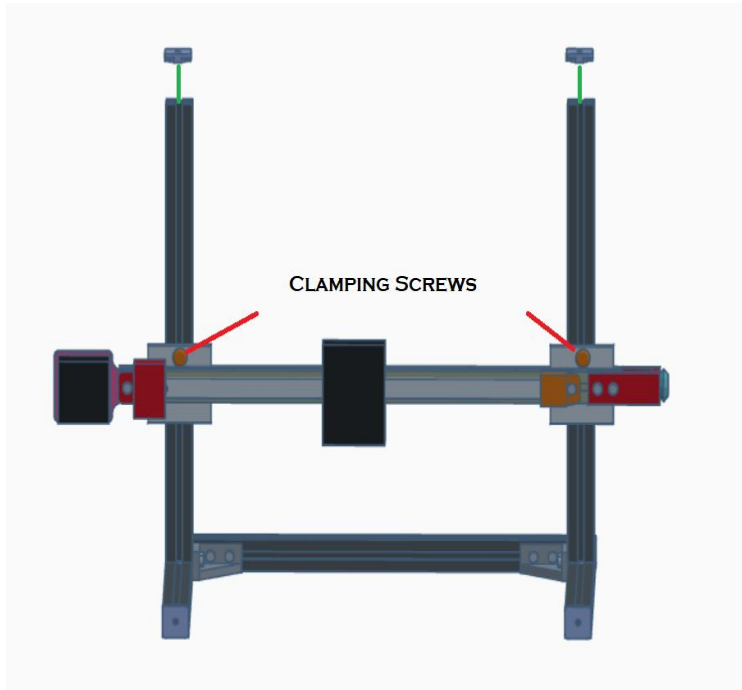- Using the 4 supplied screws and 4 T Nuts, attach Rear Support to Side Supports

Step 2

- Using the 4 supplied screws and 4 T nuts, attach Uprights to Side Supports
-

Note

- Edges of brackets on Side Supports are aligned with bracket edges of Uprights
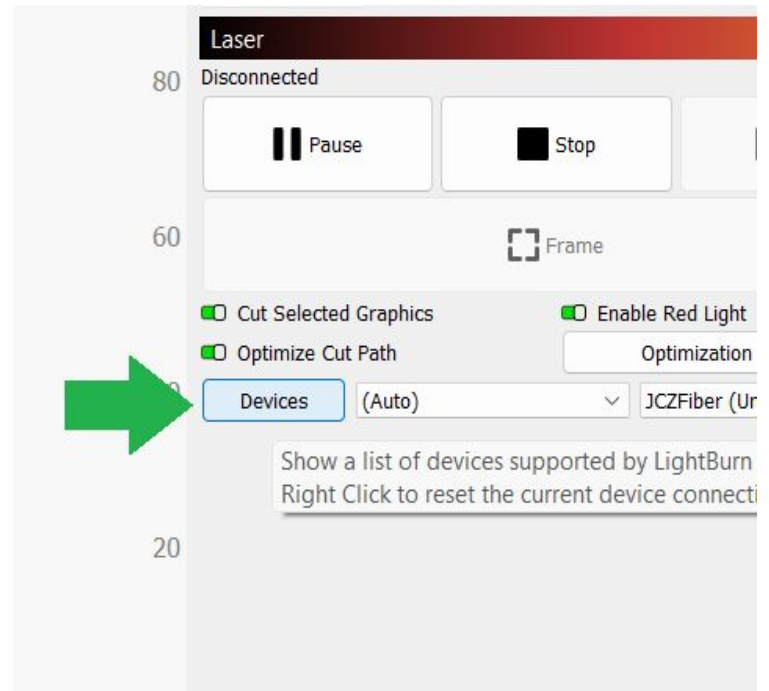
CLAMPING SCREWS

WHEELS GO INTO
CHANNEL GUIDES

Step 3

- Loosen the 2 clamping screws
- Fitting the 2 clamping screw T Nuts into the channels on the uprights Slide Gantry onto uprights

- Wheels of gantry will go into the channels guides of the uprights
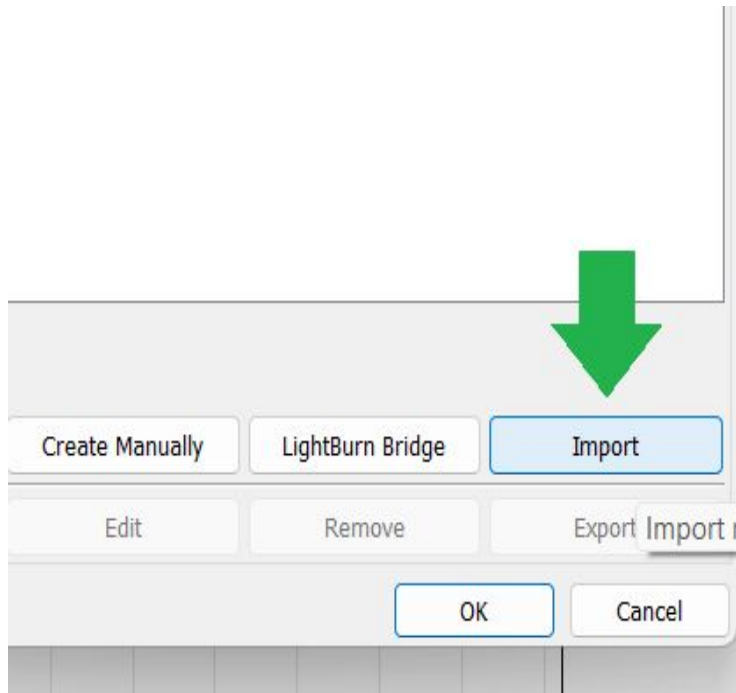- Tighten clamping screws when gantry is at designed height.

Lightburn Setup

Required Files

- Hybrid2 lbdev file
- https://geeks-at-large.com/support/hybrid-2-proof-of-concept-edition-support/
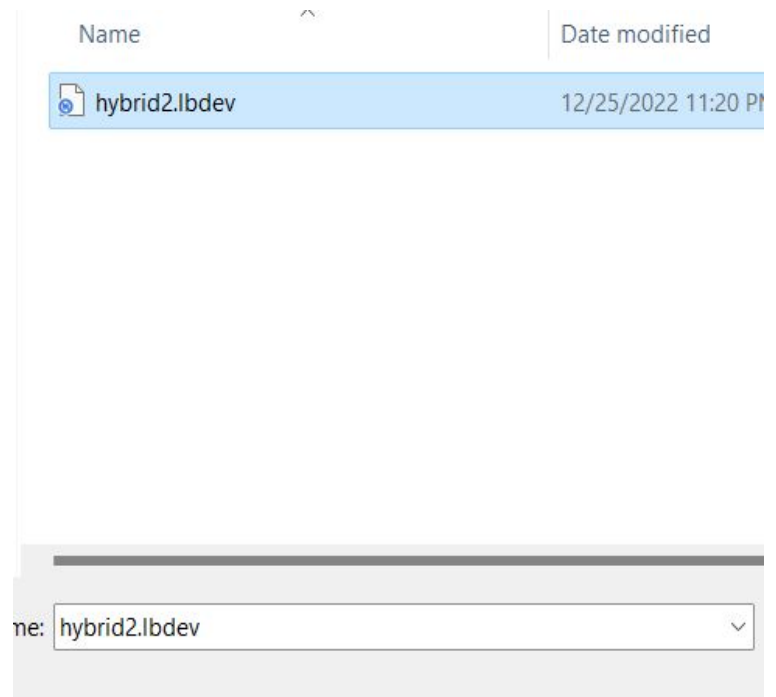
Step 4

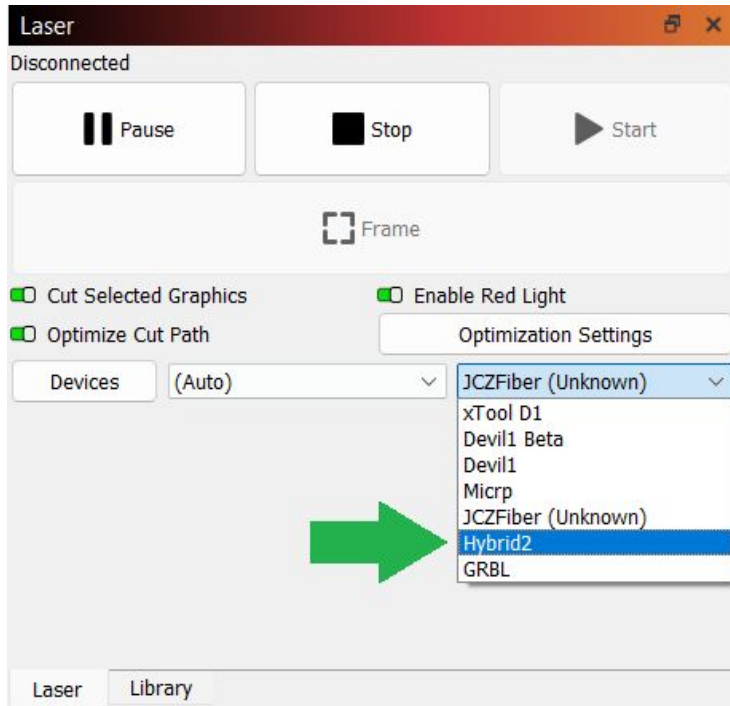- On the Laser tab in Lightburn, click the **Devices** button

Step 5

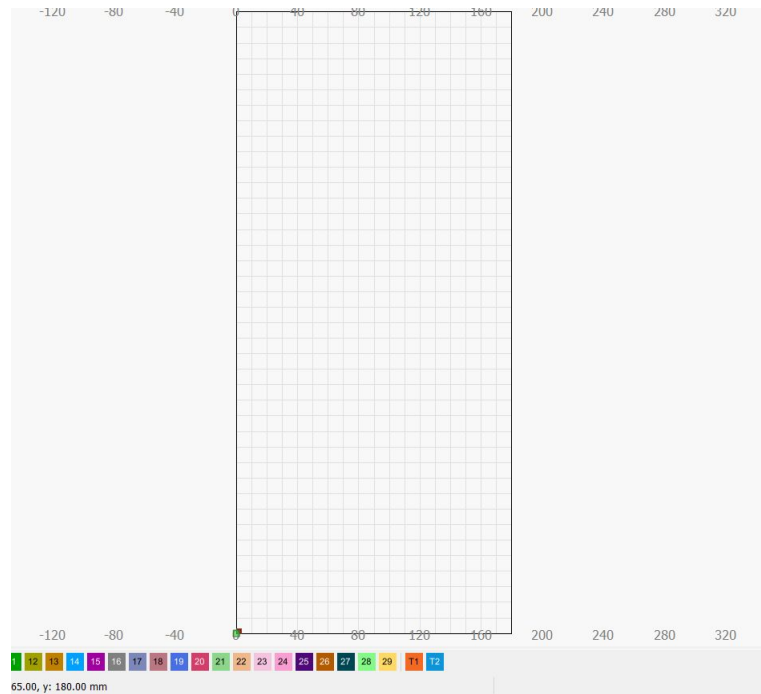- On the *Devices* window, click the **Import** button

Step 6

- Select the Hybrid2 lbdev file
- Click the **Open** button

Step 7

- Select Hybrid2 from the list of devices on the **Laser** tab

Finished

- Ready to set up your rotary